

Eastsign

Rotary Heat Press

Bearing replacement



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After you receive the bearings and tools, (i.e. refers to the picture below) please follow the instructions to get the failure bearings replaced.



1. Install the two holders as following images show, it's used to hold the oil drum at the end which bearings failure.



2. Reseal the oil tank with plastic film temporary. Remove the end socket '1' by wrench, in the meantime, get the cap '2' installed on thread hole of oil drum and lift up the end socket and fix it on the oil tank immediately, in order to avoid the oil drain out.



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3. Remove all the screws around the bearing holder, so the holder and bearing can be taken out at the same time.



4. The two bearings inside the holder were fixed by small holding screw around holder, get them released, exchange the two bearings with new one.
5. Put on new bearings and holder on the end of oil drum and fixed tightly.
(**Notice:** there is a hole on the surface of the bearing for lubrication oil refill, it should be match with the hole on bearing holder when you put bearings in.)
6. Get the end socket “1” installed and fix tightly.
7. Remove the plastic film at the top of oil tank and take away the tools under oil drum.