

## General Maintenance

Items		Frequency	Remarks
Emergency Switch	Safety Check	7 Days	Check the emergency switch on/off by week
Chains Tension	Running Check/Greasing	7 & 30 Days	Check the tension of Chain and Greasing of oil and (7 days & 30 days)
Fan	Running Check	7 Days	Cleaning of fans for side panerls cooling
Air Pressure	Running Check	Daily	Keep to check the air pressure bold with 0.6-0.8Mpa
Felt	Running Check	Daily	Check the felt position and the felt correction sensor on working
Equalization of strain on blaneket	Disconnect the auto aligning system and check the speed of blaneket off trace.	30 Days	If blaneket off trace beyond 5mm in 3 hours, rebalance blaneket by adjustor bolt.
Bearings for oil drum	Running Check	7 Days	Normally, clean up the dyed grease oil by diesel fuel. Close the cover and refill the grease oil again up to leaking in side of bearing.
Other Bearing	Running Check	30 Days	General cleaning and greasing
Carbon Brush	Safety Check & Running Check	7 Days	General cleaning in carbon brush box by week
		100 Days	Use the thinner sandpaper to clean the surface between carbon brush and copper of roller, keep it in normal connection
Shell	Cleaning Check	7 Days	Machine cleaningCheck
Temperature	Temperature calibration	30 Days	Detect the temp on the surface of oil drum by infrared thermometer and calibrate if necessary..
Air compressor	water draining	7 Days	Drain the water inside air compressor tank every week.
Friction plates	Friction plate cleaning	30 Days	The friction plate inner the tensioner at the end of rewind/unwind shafts should be clean every month.

Environment (Temp 5-35 C, Humidity 50%±5%, No dust and electromagnetic interference)

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## Maintenance Schedule

To Be Complete On The First Friday Of Each Mouth

TASK:	DATE:	SIGNATURE
Grease all fittings with hi-temp grease		
Visually inspect all bearings, fittings, chains		
Verity safety cable, all kill switches, and reverse switch are working		
Check for any grease/oil/air leaks		
Clean up any oil/dust debris inside unit		
Notes / Comments		
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